

## THE CLAIMS

- 1 1. (original) A method of forming a golf ball product, comprising:  
2 forming a core; and  
3 forming a multi-color layer over said core by:  
4 selecting a material;  
5 providing a first portion of said material with a first pigment additive;  
6 providing a second portion of said material with a second pigment additive, said second  
7 pigment additive being of a different color than said first pigment additive; and  
8 injecting said first and second materials to form said multi-color layer.
- 1 2. (original) The method of claim 1, wherein said forming a multi-layer cover includes  
2 injecting said first and second materials into cup molds to form cups.
- 1 3. (original) The method of claim 2, further comprising molding said cups around said core  
2 to form a secondary golf ball product.
- 1 4. (original) The method of claim 3, in which said molding includes forming a cover layer  
2 having an inner cover layer and an outer cover layer.
- 1 5. (original) The method of claim 4, in which said molding includes forming a thicker outer  
2 cover layer and a thinner inner cover layer.
- 1 6. (original) The method of claim 4, in which said molding includes forming an outer cover  
2 layer and an inner cover layer of substantially the same thickness.
- 1 7. (original) The method of claim 4, in which said molding includes forming a thinner outer  
2 cover layer and a thicker inner cover layer.

1 8. (original) The method of claim 4, in which said molding further includes forming a cover  
2 layer having an intermediate cover layer.

1 9. (original) The method of claim 1, wherein said first portion forms approximately 10% to  
2 approximately 90% of said layer.

1 10. (original) The method of claim 1, wherein said first portion is substantially white.

1 11. (original) The method of claim 1, wherein said forming a multi-layer cover includes  
2 forming a substantially translucent cover over said multi-color layer.

1 12. (original) The method of claim 1, wherein said injecting includes injecting said first and  
2 second materials sequentially.

1 13. (original) The method of claim 1, wherein said injecting includes injecting said first and  
2 second materials simultaneously.

1 14. (currently amended) The method of claim ~~[[4]]~~ 1, wherein said injecting includes  
2 injecting said first portion differently than said second portion by varying one or more of the  
3 relative injection timings, injection rates, volumes, sequencing, delaying, holding pressures, and  
4 material temperatures.